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14. The method according to claim 13 wherein at least one of the color coatings is opaque.

15. The method according to claim 14 wherein the color coatings comprise ceramic ink.

16. The method according to claim 14 wherein the color  
10 coatings comprise enamel.

15 ~~...17. The method according to claim 13 which includes the step of applying at least one coating of metalized material over at least a portion of the non-perforate portions of the printable release coating side of the base material prior to applying the first color coating.~~

18. The method according to claim 12 wherein:

a) the base material comprises heat transfer paper:

20 b) the step of transferring the laminate pattern of color coatings includes applying pressure and heat to the heat transfer paper to release the laminate pattern of applied color coatings therefrom.

19. The method according to claim 18 wherein at least one of the color coatings is opaque.

25 ~~20.~~ The method according to claim 19 wherein the color  
coatings comprise ceramic ink.

~~21. The method according to claim 19 wherein the color coatings comprise enamel.~~

22. The method according to claim 18 which includes the  
30 step of applying at least one coating of metalized material  
over at least a portion of the non-perforate portions of the  
printable release coating side of the base material prior to  
applying the first color coating.

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